

GLOBAL ORGANIZATION - LOCAL SUPPORT



BEAD ROOM SOLUTIONS



VMI EPE HOLLAND BV

MEMBER OF THE TKH-GROUP

YOUR NEEDS - OUR MISSION

In the rubber and tire industry yesterday's technology is being replaced by today's innovation for tomorrow's requirements. Amidst the turmoil of innovation there is, however, one constant:

VMI's commitment to supplying innovative and reliable services and equipment to the rubber and tire industry.

YOUR NEEDS - OUR CHALLENGE

VMI supplies millroom equipment and a complete line of tire manufacturing, curing and testing systems for bias and radial tires for cars, truck, utility and off-the-road vehicles.

Our services range from financing through engineering and contracting projects. We also offer maintenance contracts and upgrade existing rubber and tire equipment.

We work closely with clients to create customised solutions that meet their needs.

Rightfully VMI is known as the leader in millroom equipment and single-stage machines for radial car and truck tires.

YOUR NEEDS - OUR NETWORK

VMI's network of agents is constantly monitoring developments on local markets on all continents. Our R&D department collaborates with the leading international rubber research institutes and with key suppliers of commercial components.

Our vast expertise and experience in rubber and tire production engineering enables us to respond rapidly to market developments and to specific needs of our clients.

For cost-effective systems that are tailored to your requirements, VMI is the company to work with.

YOUR NEEDS - OUR SERVICE

VMI's global organization includes spare-parts supply and servicing from our plants in the Netherlands, USA and P.R. of China. Our service departments are on call 24 hours a day to provide rapid on-site service.

VMI: a partner to rely on in the race against time - and your competitors!



BEAD ROOM SOLUTIONS

VMI offers a unique range of products and services designed to improve efficiency, product quality and effectiveness of tire bead rooms.

In cooperation with sister Companies VMI-ART, VMI-AZ and EBM, VMI is able to supply a range of bead winding and apexing solutions as well as product handling systems with a level of automation and sophistication tailor-made to suit individual Users needs.



BEAD APEXING

APEX Applicator & Turn-up head

VMI bead apex lines utilize VMI-AZ extrusion technology to produce the apex strip in-line. Dependent upon the characteristics of the rubber compound to be extruded a customer may select one of the following types of extruder:

- Pin-Barrel
- Multicut Transfermix (MCTD)
- Planetruder®

The extruder is fully integrated into the controls of the line, and includes the patented quick die change head which brings a significant saving in down time.

Single sourcing the entire line from VMI offers many benefits to the user, as production of dimensionally stable apex strip is the key to the correct functioning of the line.



VMI-AZ Pin-barrel Extruder with quick die change head

SINGLE STATION APEX APPLICATION

The VMI Basic system is a single station system which applies the apex to the bead which is located on a former. The bead and the bead apex assembly can be loaded/unloaded manually or automatically dependent upon the needs of the user.

The system can handle beads up to 24" diameter, and can apply Apexes from 10mm up to 70 mm in height.

The fully automatic system has the capability to process up to 10,000 beads per day with minimal operator involvement.

Direct extrusion combined with automated apex application ensures a consistently high quality of apexed bead which is ideally suited for use in automated tire building systems for the manufacture of high quality tires.



Single station APEX Applicator

HIGH SPEED APPLICATION

The VMI high speed applicator is a multi station system which applies the apex horizontally to the bead, and turns it up onto the bead.

Beads are loaded at station 1 either from a bead winder or from A pre-prepared stack of beads. Apex application and turn-up takes place at station 2, consolidation at station 3, and unloading with separator at station 4.

The utilization of a multi-station approach results in productivity figures of upto 18,000 beads per day, whilst maintaining high quality levels.

This sophisticated system is designed to process beads up to 24" diameter, and can apply apexes from 20mm up to 70 mm in height.



Four station Application

FLEXIBILITY

In line with VMI's philosophy all bead apex lines are designed for flexibility.

The single station applicator includes quick change tooling for different bead Apex configurations, whilst the four station system utilizes servo driven multi size applicator and consolidation heads.

VMI bead apexing lines can handle both multi-wire and single wire beads, together with a wide range of separator designs.

Apexes are applied to the bead after cooling, which ensures dimensional stability after application. Cooling is achieved either by air or water, dependent upon the preference of the user.



Consolidation station

BEAD WINDING

VMI is able to provide bead winding systems for the production of both single wire and multi wire beads.

The experience of VMI-ART combined with extruder technology from AZ results in state-of-the-art systems for producing passenger and truck tire beads at high speed, resulting in excellent R.O.I.

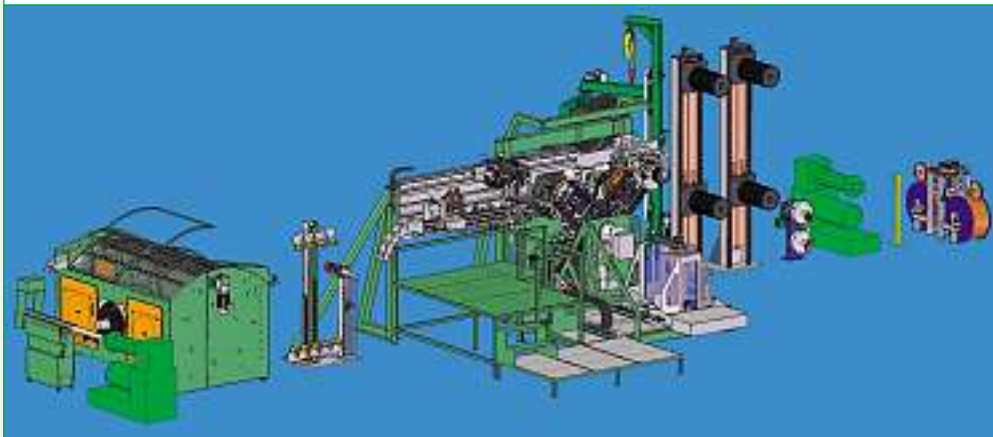
Servo technology ensures high accuracy of bead wire position whilst a unique gripper system consolidates the leading and trailing ends of the beads during the winding cycle.

The maximum number of single wire beads that can be produced per machine cycle is six. Bead profile is selected through the MMI, and taper bases of up to 15° can be accommodated.

COMBINED WINDING AND APEXING

The bead loading station of the four station bead apexing system can be replaced with a single wire bead winder, producing two beads per machine cycle. This combined system gives the following benefits:

Horizontal Apex Application	=	Very high quality apex splice
No intermediate storage of beads	=	Eliminates bead damage
	=	Reduces Work-In-Progress
	=	Improves logistics
	=	Eliminates need for bead re-freshening
Easy size change and adjustment	=	Flexible
Apexing applied to "fresh" beads	=	Improves quality
Integrated machine	=	Reduces capital and running costs
Balanced System with low cycle time	=	High level of productivity
Tried & Tested technology	=	Short commissioning period



Combined bead winding & apexing

ROBOTIC HANDLING SOLUTIONS

VMI in association with automated handling specialist EBM, are able to offer bespoke solutions to improve the efficiency of the bead room. From simple loading and unloading systems to robotic storage and identification systems VMI is ideally suited to provide a total solution to your needs.



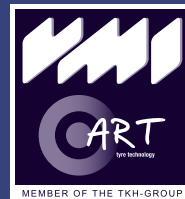
**VMI SUPPLIES A COMPREHENSIVE
RANGE OF MACHINERY FOR RUBBER
COMPOUND HANDLING, MANUFACTURING
OF TIRE COMPONENTS, TIRE ASSEMBLY,
TIRE CURING AND TIRE TESTING FOR THE
PRODUCTION OF RADIAL PASSENGER,
LIGHT TRUCK, ALL STEEL RADIAL TRUCK
AND BUS AND OFF THE ROAD TIRE.**

For more information see:

www.vmi-group.com

or contact us by e-mail:

sales@vmi-group.com



WORLD WIDE SUPPORT

24 HOURS AT CALL: + 31 651 533 912

VMI EPE HOLLAND BV
PO BOX 161
8160 AD EPE
THE NETHERLANDS
PHONE: +31 578 679.111
FAX: +31 578 621.317

VMI AMERICAS INC.
4485 ALLEN ROAD
STOW, OHIO 44224
U.S.A.
PHONE: +1 330 929.6800
FAX: +1 330 929.7254

VMI YANTAI LTD
886 YONGFU YUAN ROAD, FUSHAN HIGH &
NEW TECH INDUSTRIAL PARK, YANTAI,
SHANDONG 265500, P.R. OF CHINA
PHONE: +86 535 630.0139
FAX: +86 535 630.0136